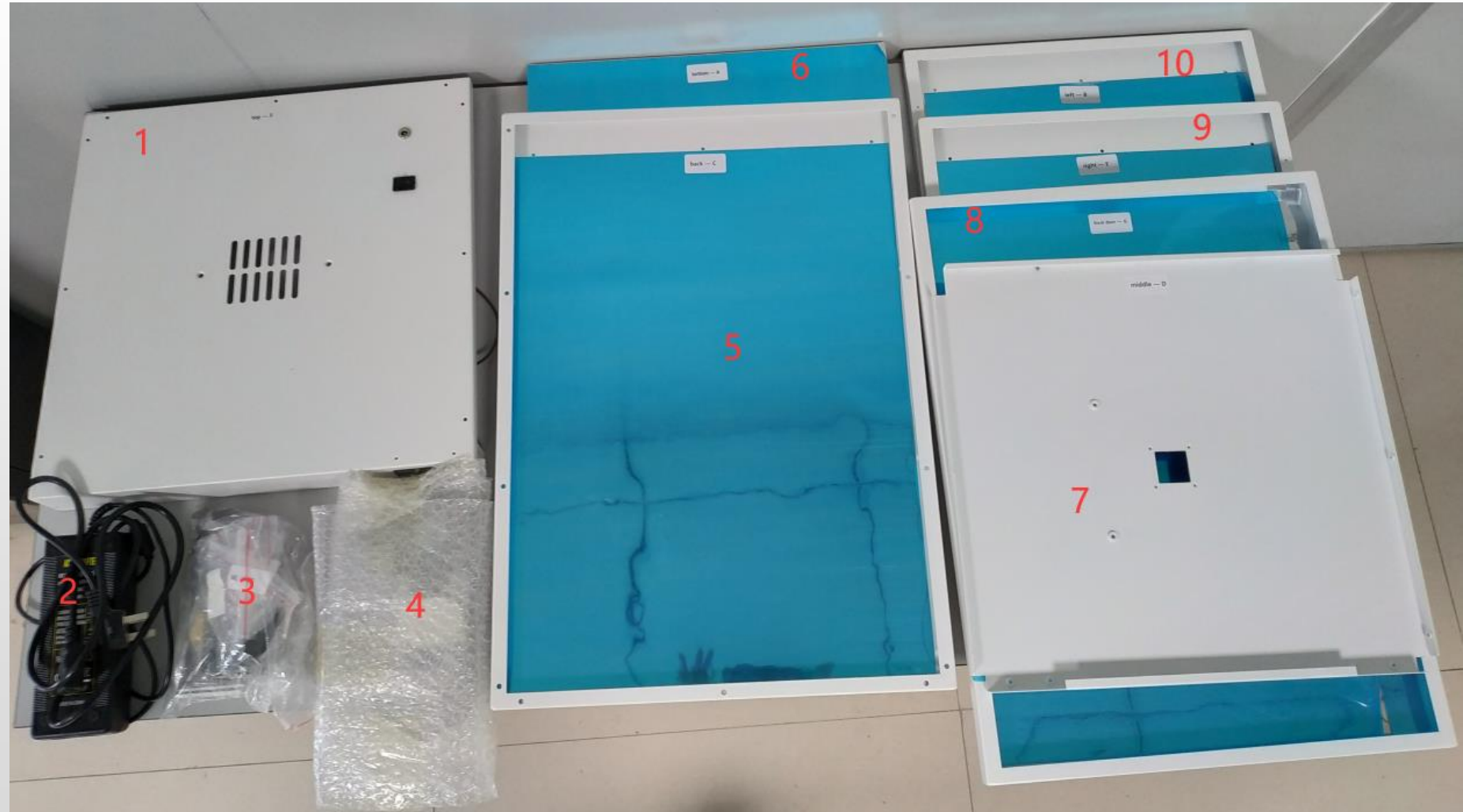


Curing box by Peopoly

Kit Installation Guide

Package

- 1.Top plate-F
- 2.Power adapter, power cord
- 3.Screws, tools
- 4.Light source
light source driver
cooling fan
- 5.Back plate-C
- 6.Bottom plate-A
- 7.Middle plate-D
- 8.Front plate-G
- 9.Right plate-E
- 10.Left plate-B



Package



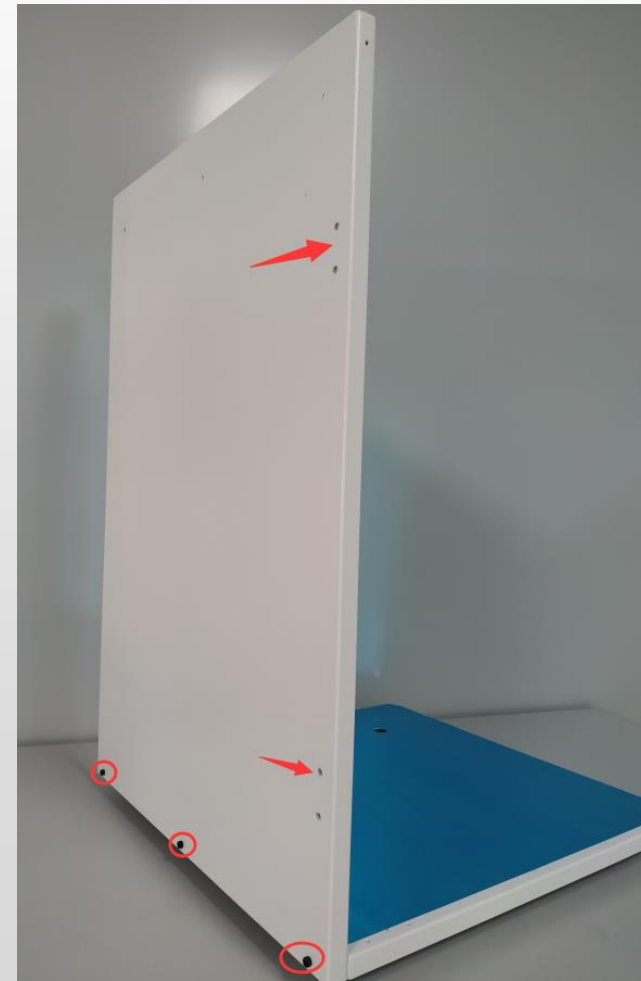
2, 3, 4 parts list (see picture on the right)

Installation steps

(Note: The side with reflective film, all facing inward.)

(Note: Do not tighten the screws too tightly)

1. Find the bottom plate (label: bottom-A) and the left plate (label: left-B), and fix them with 3pcs M3X20 screws.



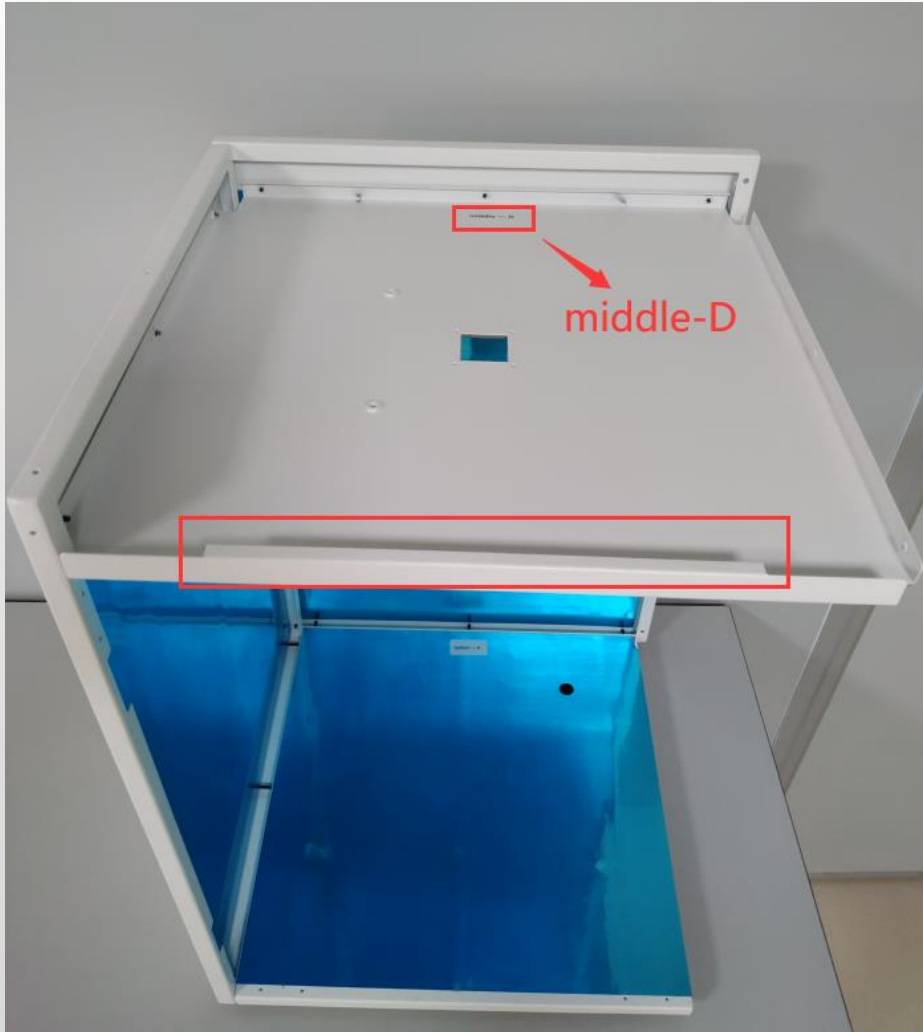
Installation steps

2. Find the back plate (label: back-C), use 7pcs M3X20 screws to fix it to the bottom plate and the left plate.



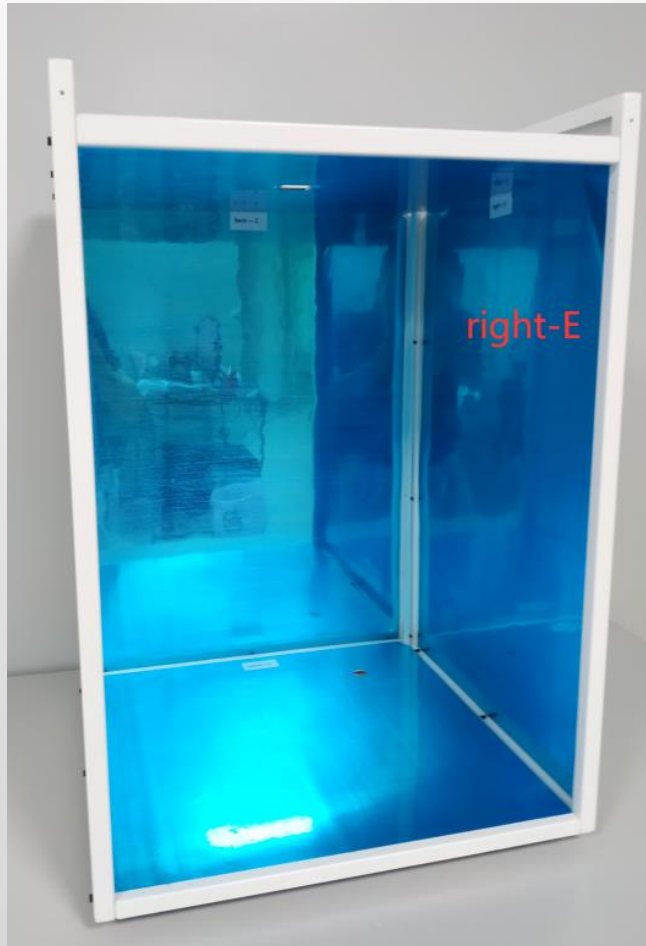
Installation steps

3. Find the middle plate (label: middle-D), and fix it with 6pcs M3X6 screws.



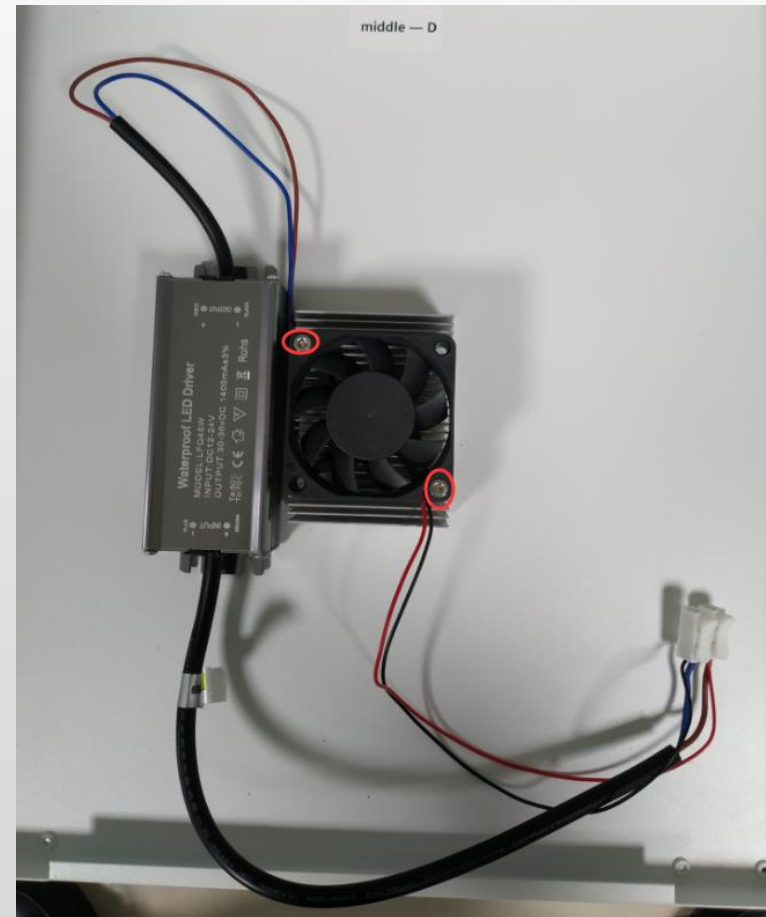
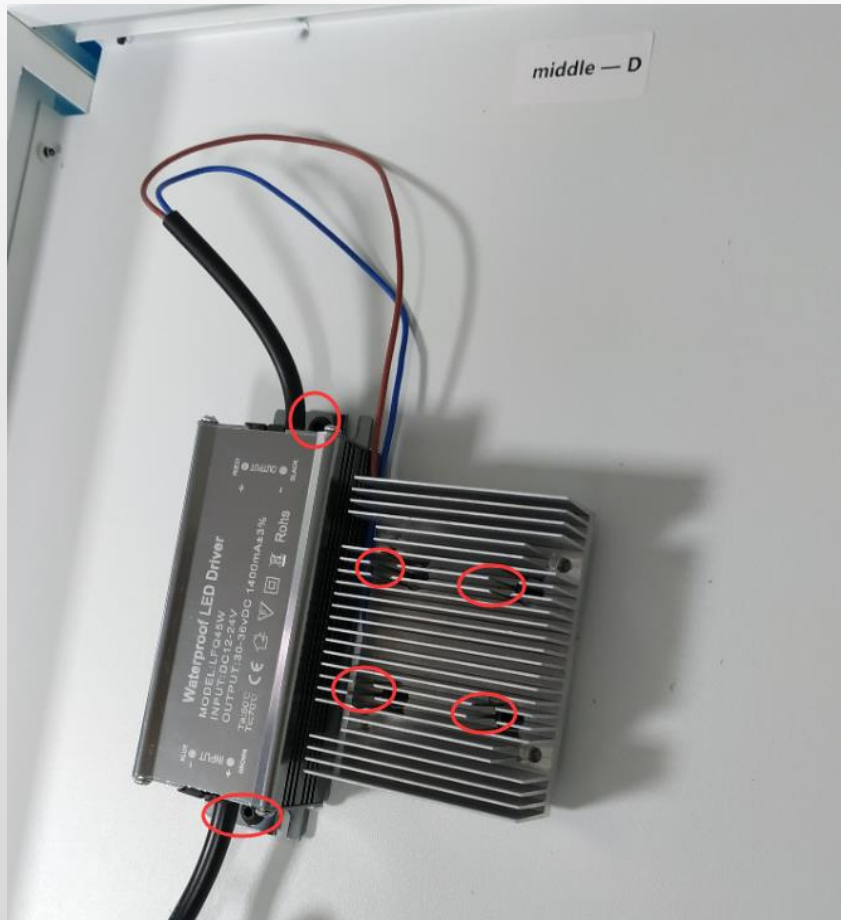
Installation steps

4. Find the right plate (label: right-E), use 7pcs M3X20 screws to fix it to the bottom plate and the back plate, and use 3pcs M3X6 screws to fix it to the middle plate.



Installation steps

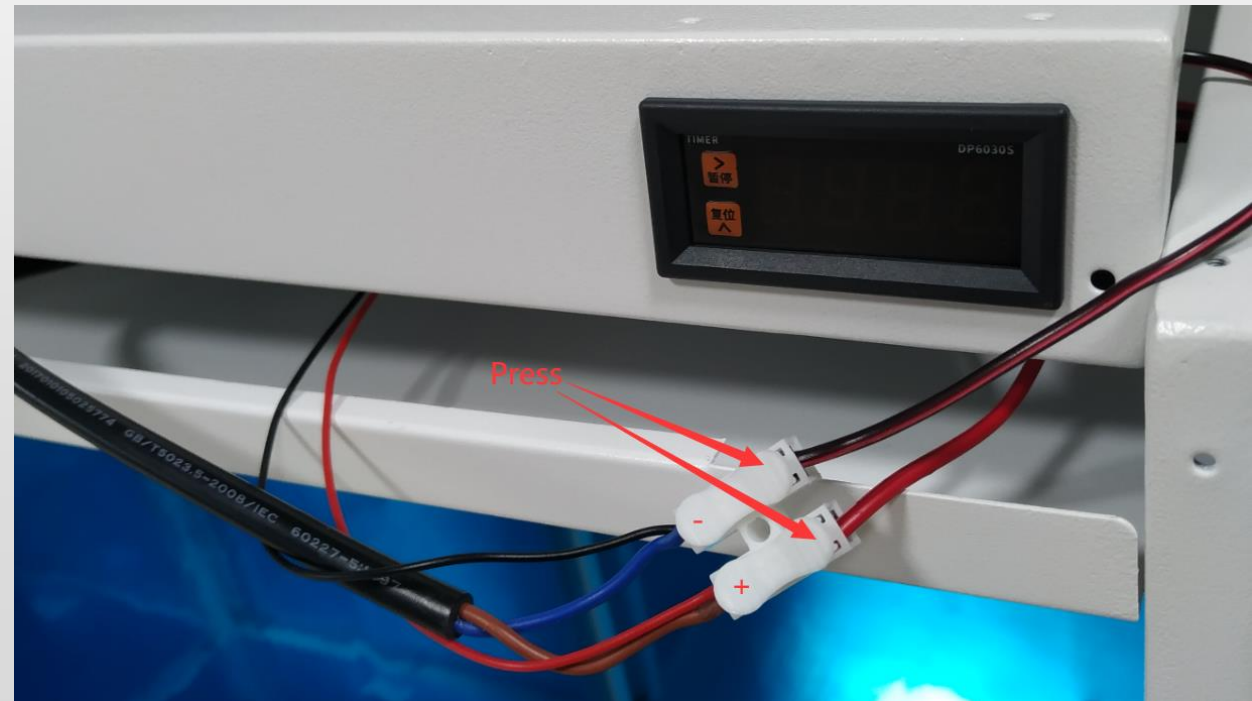
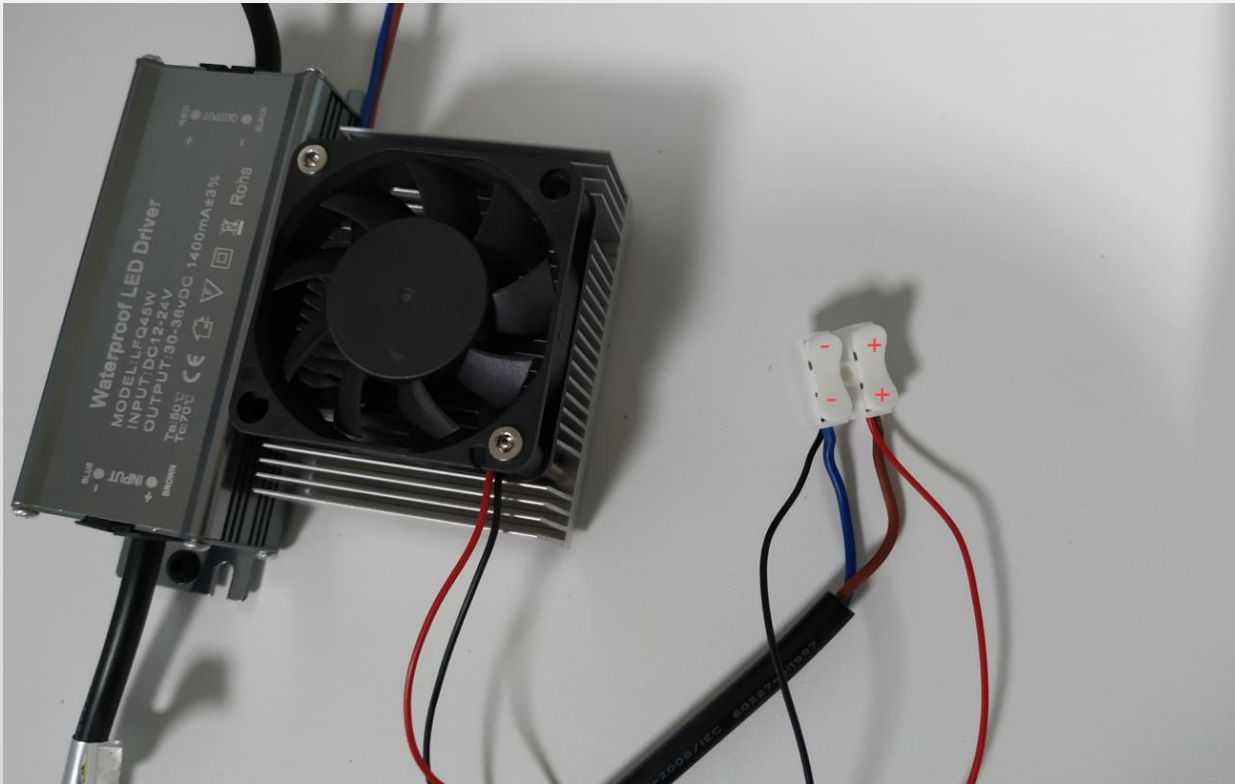
5. Install light source (fix 4pcs M3X12 screws) , light source cooling fan (fix 2pcs M4X40 screws diagonally) , and light source driver (fix 2pcs M4X6 screws) .



Installation steps

6. Connect the cable: one end of the cable has been connected to the terminal, need to connect the two wires reserved on the top plate. **(There are two types of terminal blocks)**

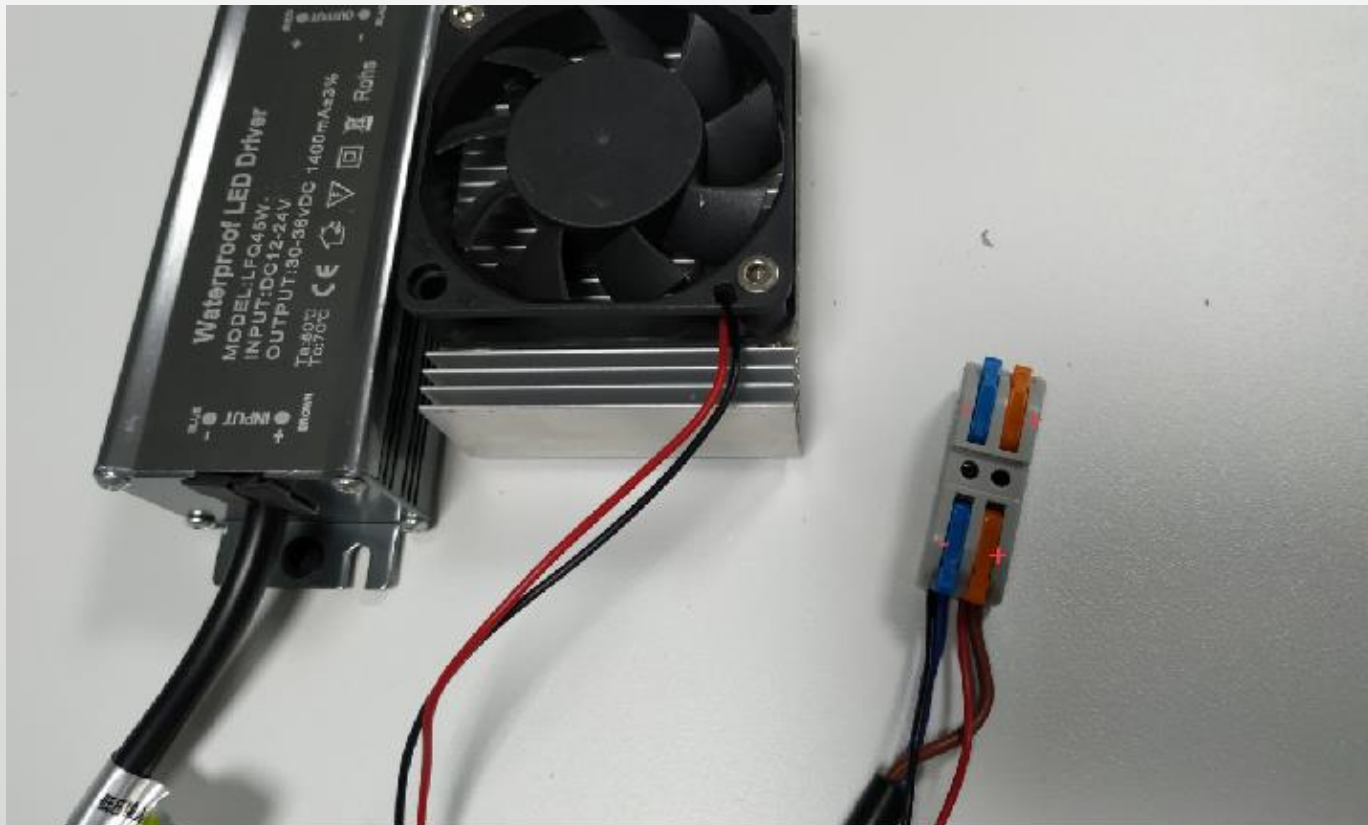
A. Press the switch, insert the cables into the holes, loosen the switch to complete the wiring (Note: the red wire is connected to the positive pole, and the black wire is connected to the negative pole) .



Installation steps

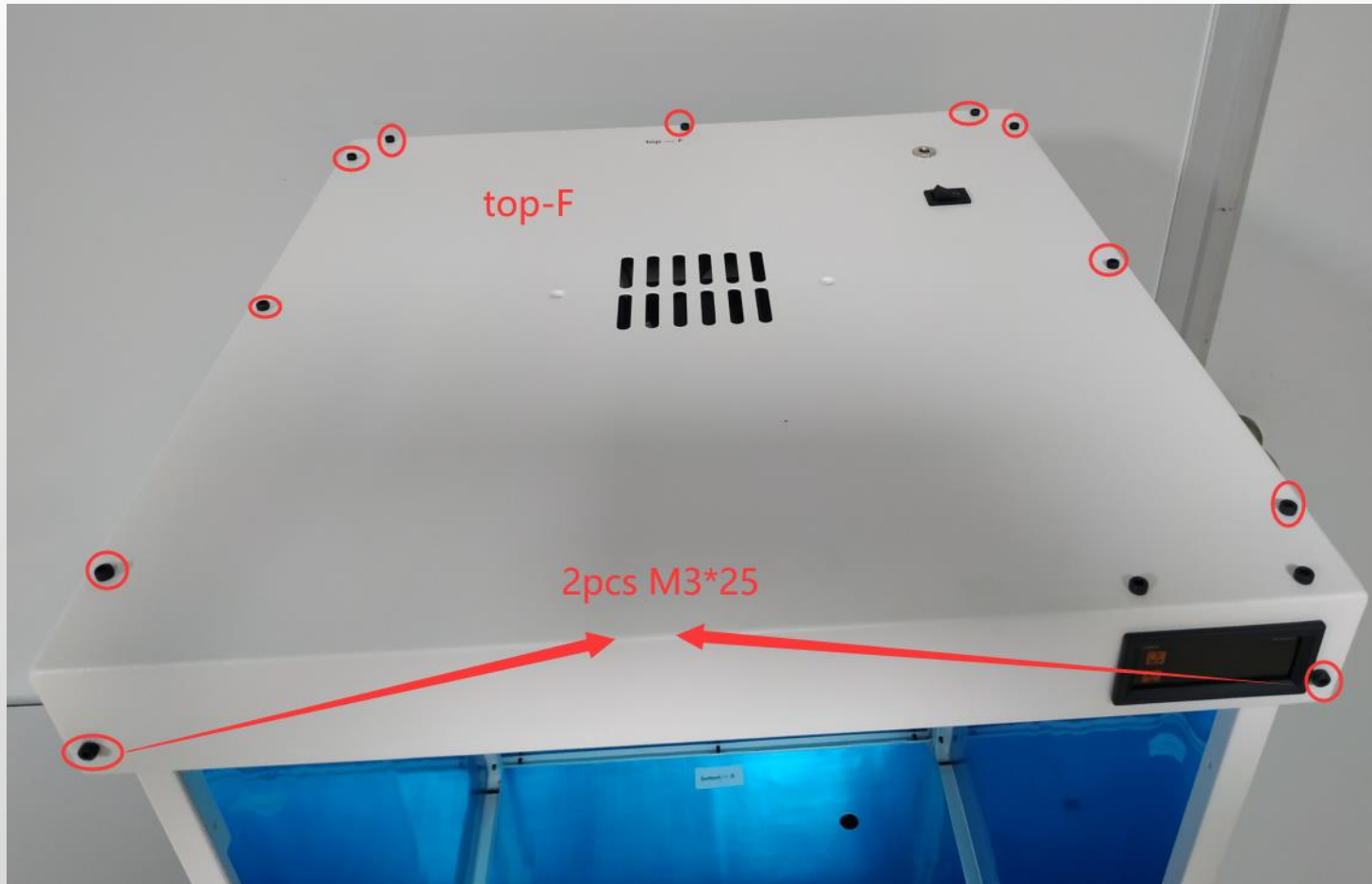
6. Connect the cable:

B. Toggle the lever of the terminal block to the 90° position, insert the cable into the hole, and push the lever back to original position.



Installation steps

7. Find the top plate (label: top-F) and fix it with 9pcs M3X20 screws and 2pcs M3X25 screws.



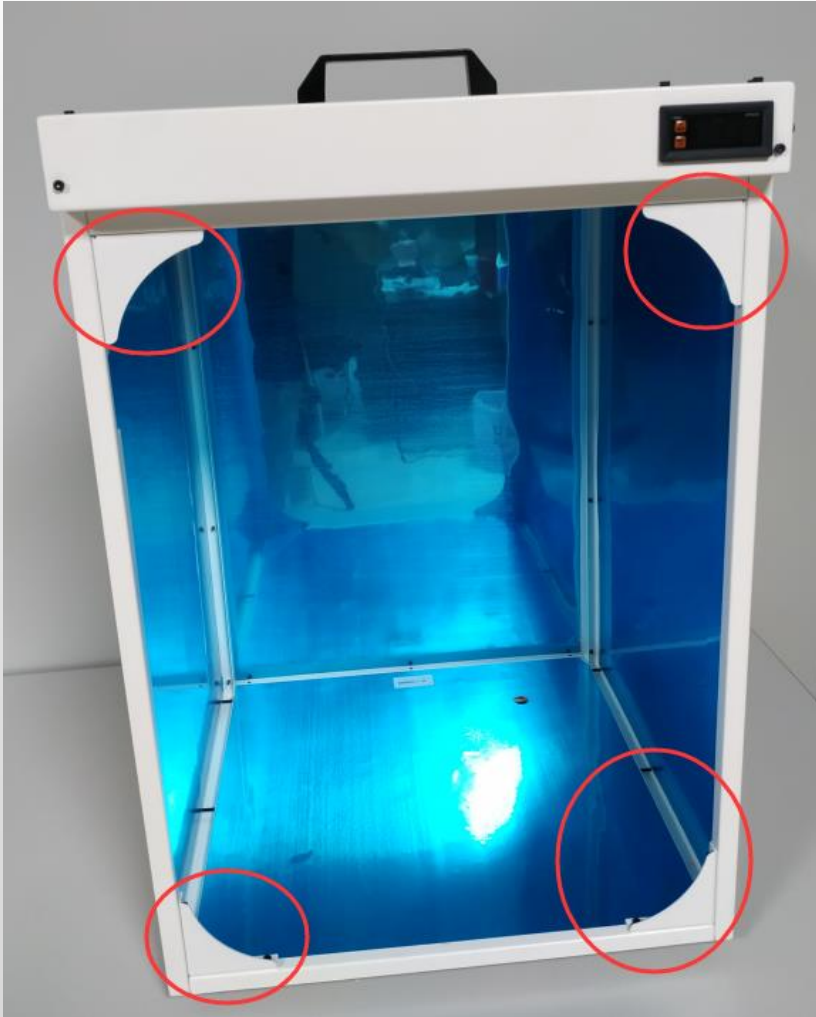
Installation steps

8. Install the handle, fix it with 2pcs M6X12 screws.



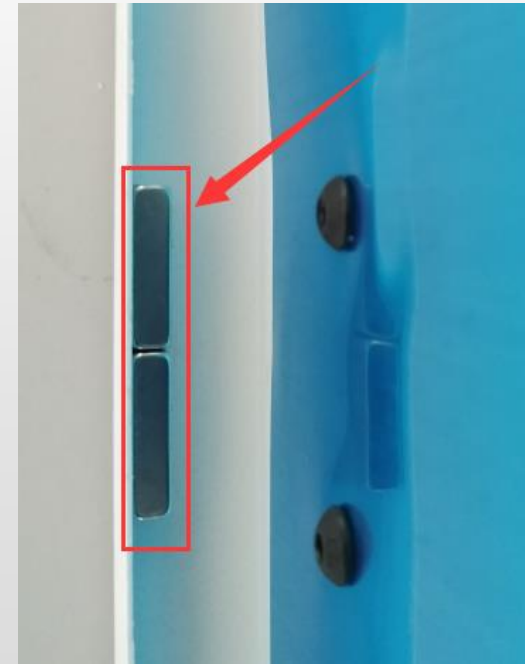
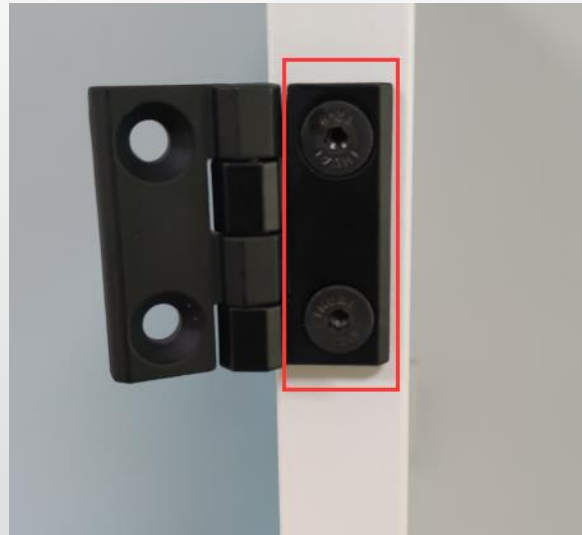
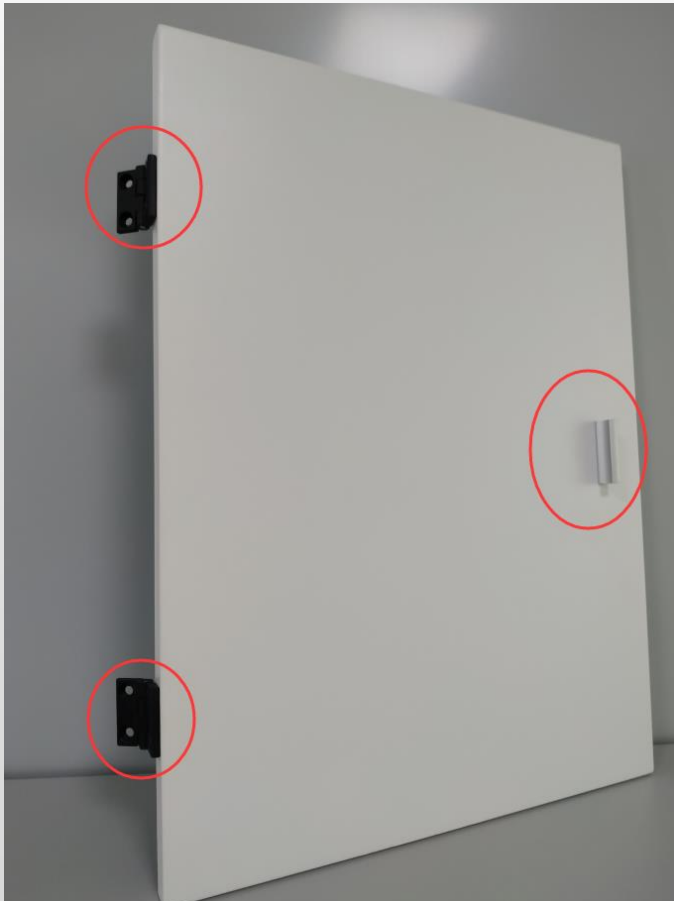
Installation steps

9. Install the reinforcement bracket, fix it with 16pcs M3X6 screws.



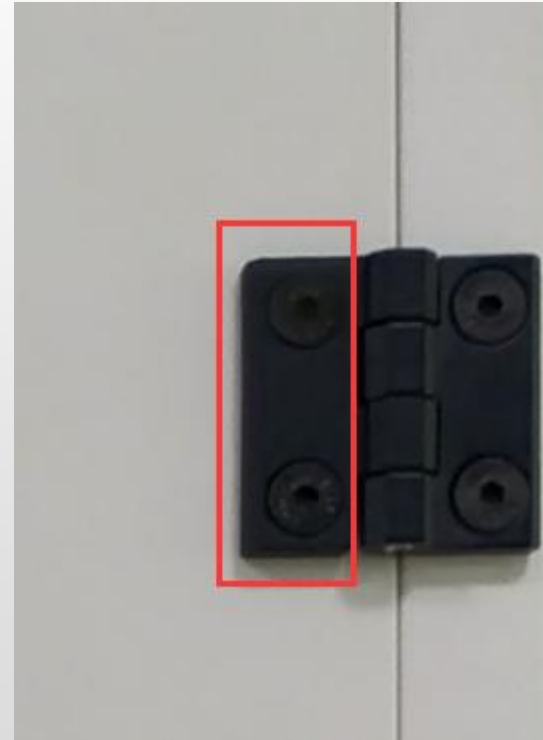
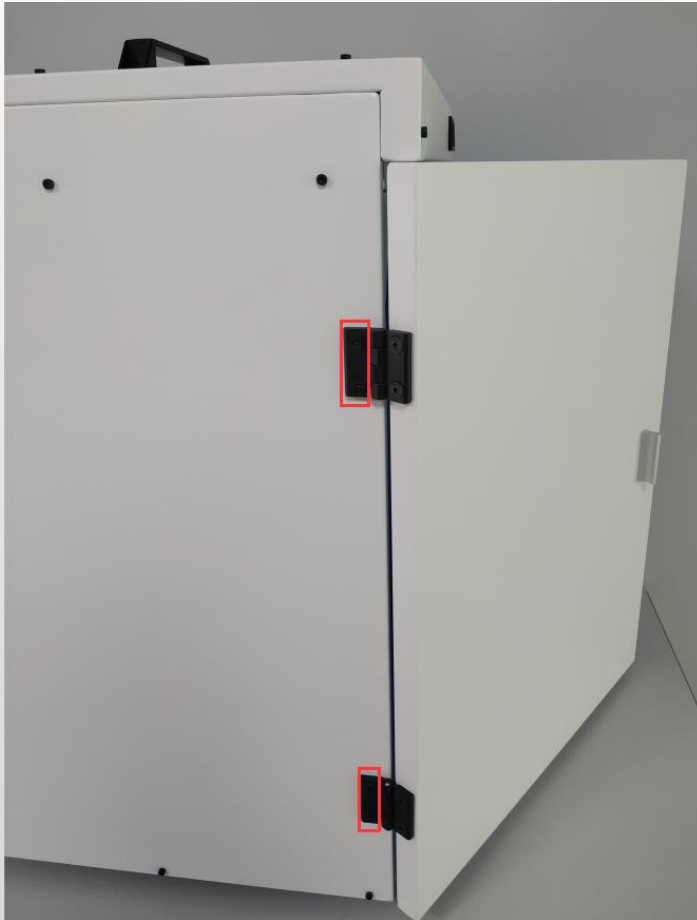
Installation steps

10. Find the front plate (**label: front-G**), install the hinge (fixed with 4pcs M5X10 screws), install the door handle (fix with 2pcs M4X6 screws), Install magnets, arrange two 20X10X5 magnets side by side inside the door.



Installation steps

11.install the front plate (fix with 4pcs M5X10 screws), After the installation is complete, remove all the stickers on the reflective film.



Parameter setting



Control panel introduction



A: Display the actual run-time value when working

B: Long press this key on the working interface to enter the parameter setting, short press to cutover to pause and start

C: Short press on the working interface to reset to the initial state of power-on, short press to increase by one during setting

When the power is turned on, pressed , The UV lamp lights up and the countdown starts. After the countdown reaches 0, the UV lamp light off. If pressed during operation, the UV lamp light off, and the timing is suspended. Press again, The UV lamp lights up and the timing resumes. Press  to return to the initial power-on state.

When four digits flash, it means the time is up.

Parameter setting


To to enter the parameter setting, long press  until the screen displays F-01 as shown on the right

F-01

Select F-09, short press to  move down or  up to set the desired value

To set time in minutes you need to long press  until the screen displays 0000, when you are in setting by short pressing  you will shift or  to move up to set the desired value

0000

When you long press  again you are in for setting seconds 00.00, when you are in setting by short pressing  you will shift or  to move up to set the desired value

08.00

Long press  to exit the parameter setting and return to the normal working interface

The timing value set above is 1 minute and 08 seconds

Note: seconds setting, the two digits on the left represent the tens digit and the ones digit respectively, and After the two digits on the right represent the decimal point, the set value will not be displayed on the panel.