

# Safety data sheet

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BASF 3D Printing Safety data sheet according to Regulation (EC) No. 1907/2006 as amended from time to time.

Date / Revised: 17.08.2020

Version: 1.0

Date previous version: not applicable

Previous version: none

Product: **Ultrafuse® 17-4 PH metal filament**

(ID no. 11134863/SDS\_GEN\_EU/EN)

Date of print 21.03.2021

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1. Product identifier

## Ultrafuse® 17-4 PH metal filament

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use: 3D Printing, for industrial use only

### 1.3. Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions B.V.  
Eerste Bokslotweg 17  
7821 AT Emmen, Netherlands

Contact address:

BASF SE  
67056 Ludwigshafen  
GERMANY

Telephone: +49 621 60-0

E-mail address: [global.info@basf.com](mailto:global.info@basf.com)

### 1.4. Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

## SECTION 2: Hazards Identification

### 2.1. Classification of the substance or mixture

For the classification of the mixture the following methods have been applied: extrapolation on the concentration levels of the hazardous substances, on basis of test results and after evaluation of experts. The methodologies used are mentioned at the respective test results.

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According to Regulation (EC) No 1272/2008 [CLP]

No need for classification according to GHS criteria for this product.

## **2.2. Label elements**

Globally Harmonized System, EU (GHS)

The product does not require a hazard warning label in accordance with GHS criteria. The dangerous ingredients are fixed in a polymer matrix.

## **2.3. Other hazards**

According to Regulation (EC) No 1272/2008 [CLP]

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture. Upon mechanical treatment like e.g. cutting, grinding and/or polishing the product can release hazardous substances. Upon thermal and/or chemical treatment the product can release hazardous substances.

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## **SECTION 3: Composition/Information on Ingredients**

### **3.1. Substances**

Not applicable

### **3.2. Mixtures**

Chemical nature

polymer blend based on: Alloy, metal powder  
encapsulated, in a polymer matrix

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## **SECTION 4: First-Aid Measures**

### **4.1. Description of first aid measures**

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. If symptoms persist, seek medical advice.

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On skin contact:

Wash thoroughly with soap and water Burns caused by molten material require hospital treatment. If irritation develops, seek medical attention.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Keep patient calm, remove to fresh air. Immediate medical attention required.

#### **4.2. Most important symptoms and effects, both acute and delayed**

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

#### **4.3. Indication of any immediate medical attention and special treatment needed**

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

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## **SECTION 5: Fire-Fighting Measures**

### **5.1. Extinguishing media**

Suitable extinguishing media:  
water spray, foam, dry powder

### **5.2. Special hazards arising from the substance or mixture**

carbon oxides

The substances/groups of substances mentioned can be released in case of fire.

### **5.3. Advice for fire-fighters**

Special protective equipment:

Wear a self-contained breathing apparatus.

Further information:

Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

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## **SECTION 6: Accidental Release Measures**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

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### **6.1. Personal precautions, protective equipment and emergency procedures**

No special precautions necessary.

### **6.2. Environmental precautions**

Discharge into the environment must be avoided.

### **6.3. Methods and material for containment and cleaning up**

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up. Vacuum up spilled product.

Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust.

### **6.4. Reference to other sections**

Information regarding exposure controls/personal protection and disposal considerations can be found in section 8 and 13.

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## **SECTION 7: Handling and Storage**

### **7.1. Precautions for safe handling**

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

### **7.2. Conditions for safe storage, including any incompatibilities**

Suitable materials for containers: High density polyethylene (HDPE), Low density polyethylene (LDPE), Paper/Fibreboard

Further information on storage conditions: Avoid deposition of dust.

Storage stability:

Protect against moisture.

### **7.3. Specific end use(s)**

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

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## **SECTION 8: Exposure Controls/Personal Protection**

### **8.1. Control parameters**

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#### Components with occupational exposure limits

7439-89-6: Iron

7440-02-0: nickel

7440-50-8: Copper

## **8.2. Exposure controls**

### Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

### General safety and hygiene measures

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift.

### Environmental exposure controls

Remove mechanically. Collection and delivery to recycling enterprise or other registered elimination institution.

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## **SECTION 9: Physical and Chemical Properties**

### **9.1. Information on basic physical and chemical properties**

Form: filament

Colour: grey

Odour: odourless

Odour threshold: not applicable

pH value: not applicable

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Melting point:	not determined
Boiling point:	not applicable
Flash point:	not applicable
Evaporation rate:	The product is a non-volatile solid.
Flammability:	Not a flammable solid according to UN transport regulations division 4.1 and GHS chapter 2.7. Based on the structure or composition there is no indication of flammability
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	For solids not relevant for classification and labelling.
Ignition temperature:	not applicable
Vapour pressure:	not applicable
Density:	(20 °C) not determined
Relative vapour density (air):	not applicable
Solubility in water:	insoluble
Partitioning coefficient n-octanol/water (log Kow):	not applicable
Self ignition:	not self-igniting
Thermal decomposition:	No decomposition if stored and handled as prescribed/indicated. Prolonged thermal loading can result in products of degradation being given off.
Viscosity, dynamic:	not applicable
Viscosity, kinematic:	not applicable, the product is a solid
Explosion hazard:	Product is not explosive, however a dust explosion could result from an air / dust mixture.
Fire promoting properties:	not fire-propagating

## 9.2. Other information

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Self heating ability: It is not a substance capable of spontaneous heating.

Radioactivity:

not radioactive for transport purposes

Bulk density:

not determined

Hygroscopy:

Non-hygroscopic

Other Information:

If necessary, information on other physical and chemical parameters is indicated in this section.

## SECTION 10: Stability and Reactivity

### 10.1. Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: No corrosive effect on metal.

Reactions with water/air:

Reaction with: air

Flammable gases: no

Toxic gases: no

Corrosive gases: no

Smoke or fog: no

Peroxides: no

Reaction with: water

Flammable gases: no

Toxic gases: no

Corrosive gases: no

Smoke or fog: no

Peroxides: no

Formation of flammable gases:

Remarks:

Forms no flammable gases in the presence of water.

### 10.2. Chemical stability

The product is stable if stored and handled as prescribed/indicated.

### 10.3. Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

### 10.4. Conditions to avoid

Avoid dust formation. Avoid deposition of dust.

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## 10.5. Incompatible materials

Substances to avoid:  
oxidizing agents

## 10.6. Hazardous decomposition products

Thermal decomposition products:  
Prolonged thermal loading can result in products of degradation being given off.

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## SECTION 11: Toxicological Information

### 11.1. Information on toxicological effects

#### Acute toxicity

Assessment of acute toxicity:  
Contact with molten product may cause thermal burns.

Experimental/calculated data:  
(oral):No applicable information available.

(by inhalation):The inhalation of dusts represents a potential acute hazard.

(dermal):No applicable information available.

#### Irritation

Assessment of irritating effects:  
May cause mechanical irritation.

Experimental/calculated data:  
Skin corrosion/irritation: May cause mechanical irritation.

Serious eye damage/irritation: May cause mechanical irritation.

#### Respiratory/Skin sensitization

Assessment of sensitization:  
The chemical structure does not suggest a sensitizing effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Germ cell mutagenicity

Assessment of mutagenicity:

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The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Carcinogenicity

Assessment of carcinogenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Reproductive toxicity

Assessment of reproduction toxicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Developmental toxicity

Assessment of teratogenicity:

The chemical structure does not suggest a specific alert for such an effect. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Specific target organ toxicity (single exposure)

Remarks: Based on available Data, the classification criteria are not met.

#### Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Repeated exposure to the substance by dermal administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by inhalative administration leads to effects similar to those found after single exposure. Repeated exposure to the substance by oral administration leads to effects similar to those found after single exposure. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

#### Aspiration hazard

No aspiration hazard expected.

#### Other relevant toxicity information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

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## **SECTION 12: Ecological Information**

### **12.1. Toxicity**

Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

### **12.2. Persistence and degradability**

Assessment biodegradation and elimination (H<sub>2</sub>O):

The product is not very soluble in water and can thus be removed from water mechanically in suitable effluent treatment plants.

### **12.3. Bioaccumulative potential**

Bioaccumulation potential:

The product has not been tested. Because of the product's consistency and low water solubility, bioavailability is improbable.

### **12.4. Mobility in soil**

Assessment transport between environmental compartments:

Adsorption in soil: Adsorption to solid soil phase is possible.

### **12.5. Results of PBT and vPvB assessment**

According to Annex XIII of Regulation (EC) No.1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH): The product does not contain a substance fulfilling the PBT (persistent/bioaccumulative/toxic) criteria or the vPvB (very persistent/very bioaccumulative) criteria.

### **12.6. Other adverse effects**

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

### **12.7. Additional information**

Add. remarks environm. fate & pathway:

The product has not been tested. The statements on environmental fate and pathway have been derived from the properties of the individual components.

Other ecotoxicological advice:

The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

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## SECTION 13: Disposal Considerations

### 13.1. Waste treatment methods

Dispose of in accordance with national, state and local regulations.

Contaminated packaging:

Dispose of in accordance with national, state and local regulations.

## SECTION 14: Transport Information

### Land transport

ADR

Not classified as a dangerous good under transport regulations

UN number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

Environmental hazards: Not applicable

Special precautions for user: None known

RID

Not classified as a dangerous good under transport regulations

UN number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

Environmental hazards: Not applicable

Special precautions for user: None known

### Inland waterway transport

ADN

Not classified as a dangerous good under transport regulations

UN number: Not applicable

UN proper shipping name: Not applicable

Transport hazard class(es): Not applicable

Packing group: Not applicable

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Environmental hazards: Not applicable  
Special precautions for user: None known

#### Transport in inland waterway vessel

Not evaluated

### **Sea transport**

#### IMDG

Not classified as a dangerous good under transport regulations

UN number: Not applicable  
UN proper shipping name: Not applicable  
Transport hazard class(es): Not applicable  
Packing group: Not applicable  
Environmental hazards: Not applicable  
Special precautions for user: None known

### **Air transport**

#### IATA/ICAO

Not classified as a dangerous good under transport regulations

UN number: Not applicable  
UN proper shipping name: Not applicable  
Transport hazard class(es): Not applicable  
Packing group: Not applicable  
Environmental hazards: Not applicable  
Special precautions for user: None known

#### **14.1. UN number**

See corresponding entries for "UN number" for the respective regulations in the tables above.

#### **14.2. UN proper shipping name**

See corresponding entries for "UN proper shipping name" for the respective regulations in the tables above.

#### **14.3. Transport hazard class(es)**

See corresponding entries for "Transport hazard class(es)" for the respective regulations in the tables above.

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#### **14.4. Packing group**

See corresponding entries for "Packing group" for the respective regulations in the tables above.

#### **14.5. Environmental hazards**

See corresponding entries for "Environmental hazards" for the respective regulations in the tables above.

#### **14.6. Special precautions for user**

See corresponding entries for "Special precautions for user" for the respective regulations in the tables above.

#### **14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code**

Regulation: Not evaluated

Shipment approved: Not evaluated

Pollution name: Not evaluated

Pollution category: Not evaluated

Ship Type: Not evaluated

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### **SECTION 15: Regulatory Information**

#### **15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

##### Prohibitions, Restrictions and Authorizations

Annex XVII of Regulation (EC) No 1907/2006: Number on List: 27

Directive 2012/18/EU - Control of Major Accident Hazards involving dangerous substances (EU):  
Listed in above regulation: no

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

#### **15.2. Chemical Safety Assessment**

Advice on product handling can be found in sections 7 and 8 of this safety data sheet.

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### **SECTION 16: Other Information**

#### Abbreviations

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road.  
ADN = The European Agreement concerning the International Carriage of Dangerous Goods by Inland waterways. ATE = Acute Toxicity Estimates. CAO = Cargo Aircraft Only. CAS = Chemical Abstract Service. CLP = Classification, Labelling and Packaging of substances and mixtures. DIN = German

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national organization for standardization. DNEL = Derived No Effect Level. EC50 = Effective concentration median for 50% of the population. EC = European Community. EN = European Standards. IARC = International Agency for Research on Cancer. IATA = International Air Transport Association. IBC-Code = Intermediate Bulk Container code. IMDG = International Maritime Dangerous Goods Code. ISO = International Organization for Standardization. STEL = Short-Term Exposure Limit. LC50 = Lethal concentration median for 50% of the population. LD50 = Lethal dose median for 50% of the population. TLV = Threshold Limit Value. MARPOL = The International Convention for the Prevention of Pollution from Ships. NEN = Dutch Norm. NOEC = No Observed Effect Concentration. OEL = Occupational Exposure Limit. OECD = Organization for Economic Cooperation and Development. PBT = Persistent, Bioaccumulative and Toxic. PNEC = Predicted No Effect Level. PPM = Parts per million. RID = The European Agreement concerning the International Carriage of Dangerous Goods by Rail. TWA = Time Weight Average. UN-number = UN number at transport. vPvB = very Persistent and very Bioaccumulative.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

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Vertical lines in the left hand margin indicate an amendment from the previous version.